

SHIP H-6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

6F9540V00131
Job Sheet 171952



Part No: 6F9540V00131

Job Qty: 1 ea

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Stores/Pkg-1		58
110	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging1-1		9-89
120	QC	1 pcs	4/6/18	4/6/18	0.00	0.00	QC4		M. 20
125	DC	1 pcs	4/6/18	4/6/18	0.00	0.00	DC		M. 10
130	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging3-1	DAS 21	APR 3 0 2018
140	QC21-FG	1 Ea	4/6/18	4/6/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP 6F9540V00131

Fg. sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D169-841-013	AW169 Upper Cutter Deflector	1 Ea (1 ea)	90-Start up Operation	SOLD 059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D169-841-013	1	0	0

Part Specifications

Specifications could not be found.



Container No: S066835



Part: 6F9540V00131

Job No: 171952

Serial No/Batch: S066835

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/18

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE Form One			3. Form Tracking Number: SO 33-06	
4. Organizations Name and Address: Dart Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario, K6A 1K7, CANADA Tel: 1 (613) 632-5200 Fax: 1 (613) 632-5246 www.dartaero.com					5. Work Order/Contract/Invoice 4801580660	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial/Batch Number:	11. Status/Work:	
1	AW 169 Upper Cutter Installation Assembly	6F9540V00131	1	SN:S066835	NEW	
12. Remarks: Certificate of Conformance Part D4857-041 S012086 Quantity x2 manufactured according to Leonardo Deviation Permit #6000037800(attached).						
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in Block 12.			14a. ☐ CAR 571.10 Maintenance Release ☐ Other regulations specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12, has been performed in compliance with the <i>Canadian Aviation Regulations</i> .			
13b. Signature 		13c. Approval Organization Number 9-89		14b. Signature		14c. Approved Organization Number
13d. Name Eric Downing		13e. Date (dd/mm/yyyy): 22/May/2018		14d. Name		14e. Date (dd/mm/yyyy):
30 Dec 2008(Previously form 24-0078)						
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than the authority specified in Block 1, must ensure that their regulations recognize certifications from the country specified. Statements 13a or 14a do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						



DEVIATION PERMIT

PP n. 6000037800

PAG. 1 / 2

Issuing Plant

IT13 Leonardo Helic. - Vergiate

Date

07.05.2018

Name and address of Subcontractor

DART AEROSPACE LTD ABERDEEN STREET - K6A 1K7 - HAWKESBURY - ON

A/C Type / Model

Product line 169

Contract

4801580660

P/N

6F9540V00131

Drawing Issue

D

Description

PROTECTR, CCP ASSY UPPER

Grade / Category

NC

Quantity Affected

8,000

Batch Number**S/N****A/c s/n****DEVIATION REQUEST****Deviation Description**

0001 - D004 - W.I.P.

* 07.05.2018 15:06:04 FRANCESCO NAVA (46232)

* S/N's: S066829, S066830, S066831, S066832,
S066833, S066835, S066848, S066849. See supplier
document attached**Reason for deviation**

C004 Progress

Corrective Action

N.A

Effects on Costs☐ YES ☒ NO**Effects On Programme**☐ YES ☒ NO**Effects On time Delivery****Originator**

FRANCESCO NAVA

Department

Supplier & Incoming Parts Quality

Date

08.05.2018

 AgustaWestland A Finmeccanica Company		DEVIATION PERMIT					Pag. 1 of 1									
Manuf. Doc. N.	21000667-6	Date	2018/05/07	AW Doc. N.	N/A	Purchase Order	4801580660									
AW P/N	6F9540V00131	S/N / Batch Number	S066829 S066830 S066831 S066832 S066833 S066835 S066848 S066849	Grade	NC	AW Drawing Issue	6F9540V00131 Rev D									
Description	Upper Cutter Assembly "Wiper Deflector"			Batch Q.ty	8	Defective Q.ty	8									
Manufacturer	Dart Aerospace Ltd			Model	AW169											
Deviation(s) Description D4857-041 (x2) S/NS065120, S061219 & S012086, P/N 6F9540V0131, to be supplied with out the 4x Ø5.33mm / Ø.210" holes drilled per drawing. The operation of drilling the 4x Ø5.33mm / Ø.210" holes to be performed by Leonardo operators.																
				<table border="1"> <tr> <th>Department</th> <th>Inspector</th> <th>Signature</th> <th>Date</th> </tr> <tr> <td>Quality Assurance</td> <td> DAS 16 9-89 DAS-16-8-89 </td> <td>  E. Downing </td> <td> 2018/5/7 2018/05/07 </td> </tr> </table>	Department	Inspector	Signature	Date	Quality Assurance	DAS 16 9-89 DAS-16-8-89	 E. Downing	2018/5/7 2018/05/07				
Department	Inspector	Signature	Date													
Quality Assurance	DAS 16 9-89 DAS-16-8-89	 E. Downing	2018/5/7 2018/05/07													
Deviation(s) Cause Due to issue regarding from QJ 200001282441 Dart Aerospace Drawing requirements and requirements specified in Leonardo's 3d model parts are to be supplied to Leonardo with out the Ø5.33mm / Ø.210" holes drilled per drawing D4857-041 (-1). Previous parts provided the hole pattern do not match the H/C structure																
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Quality Assurance	DAS 16 9-89 DAS-16-8-89	 E. Downing	2018/5/7 2018/05/07													
Effect on costs	Zero	Effect on programme	Zero	Effect on delivery	Zero											